



# ProMANAGE

TÜSİAD Sanayi 4.0 Günleri

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# Challenges on Global Competition



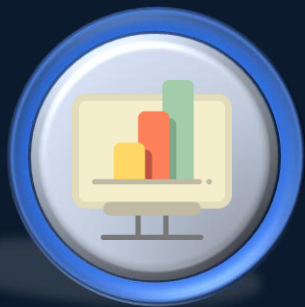
Better  
Product  
Design

Need to have competitive and innovative designs.



Greater  
Innovation

Greater innovation among competitors is a must!



  
Elimination  
of Waste

Needed for cost management



  
Lead Time

Needed for customer satisfaction

**ProMANAGE**  
supports  
manufacturers

# Expensive Machines Stop Frequently...

Waits

Setups

Quality Problems

Machine Failures



According to the  
Plastics Industry Trade  
Association, USA:

Average Machine  
Utilization of  
Plastics  
Manufacturers  
in the USA is:

40%

According to World  
Class  
Manufacturing,  
the  
Machine Utilization  
target is:

85%

**Smart Manufacturing is the solution to manage!**



# ProMANAGE is a Proven Solution...

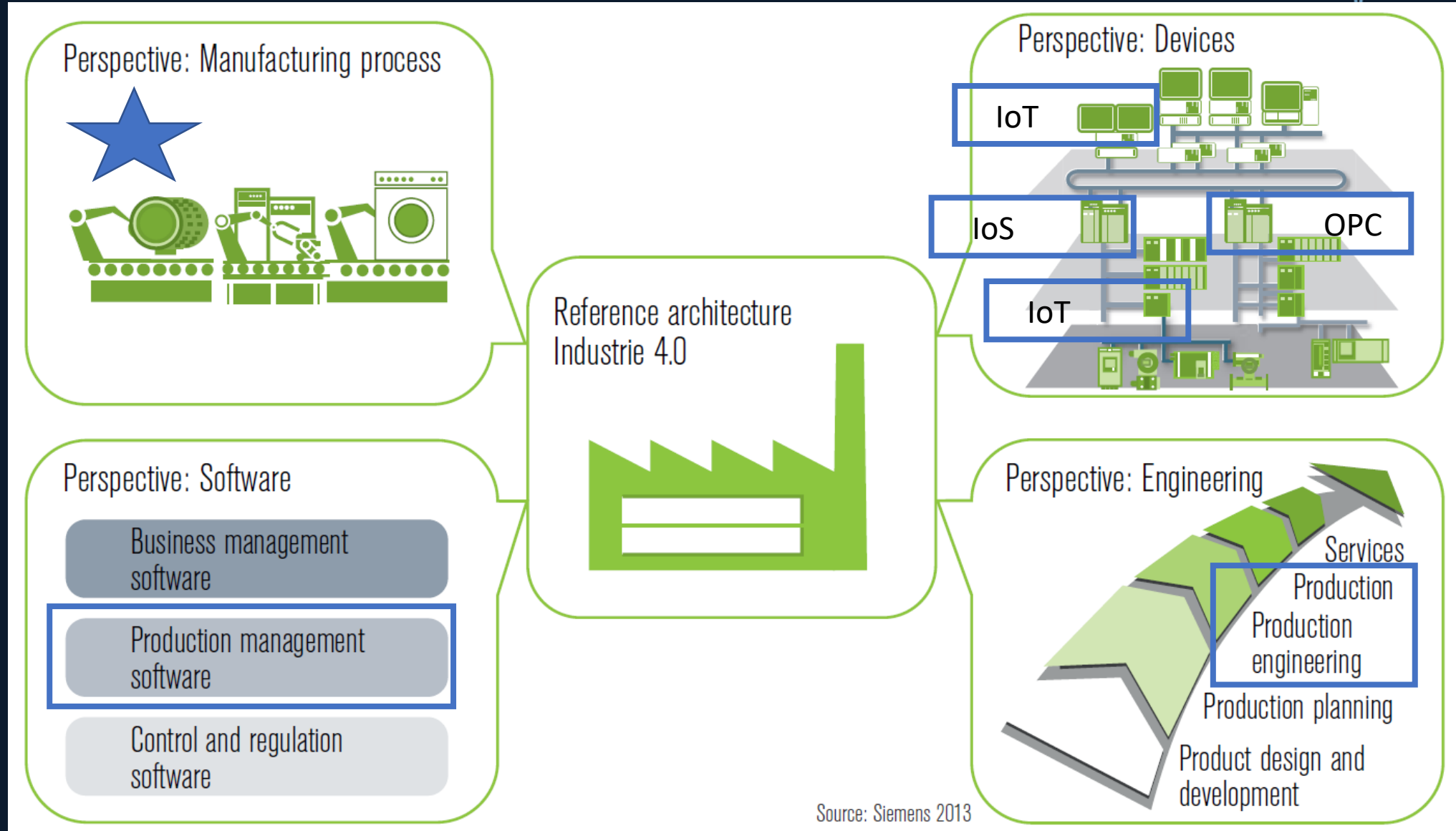
✓ >200 Enterprises

18% increase in OEE  
20% decrease in Breakdowns  
30% decrease in Setup Times

20% increase in OEE  
75% decrease in Breakdowns  
80% decrease in Setup Times



# ProMANAGE and Industry 4.0 Intersections and Integrations



# International Vision of ProMANAGE



1998 yılından beri işletmelerin dijital dönüşümünü gerçekleştiren uluslararası standartlarda sistemler kuruyoruz

**MESA** : Manufacturing Enterprise Solutions Association

**ISA** : The International Society of Automation

**OPC Foundation**

**DMDII** : The Digital Manufacturing and Design Innovation Institute

# ProMANAGE Collects Data Automatically



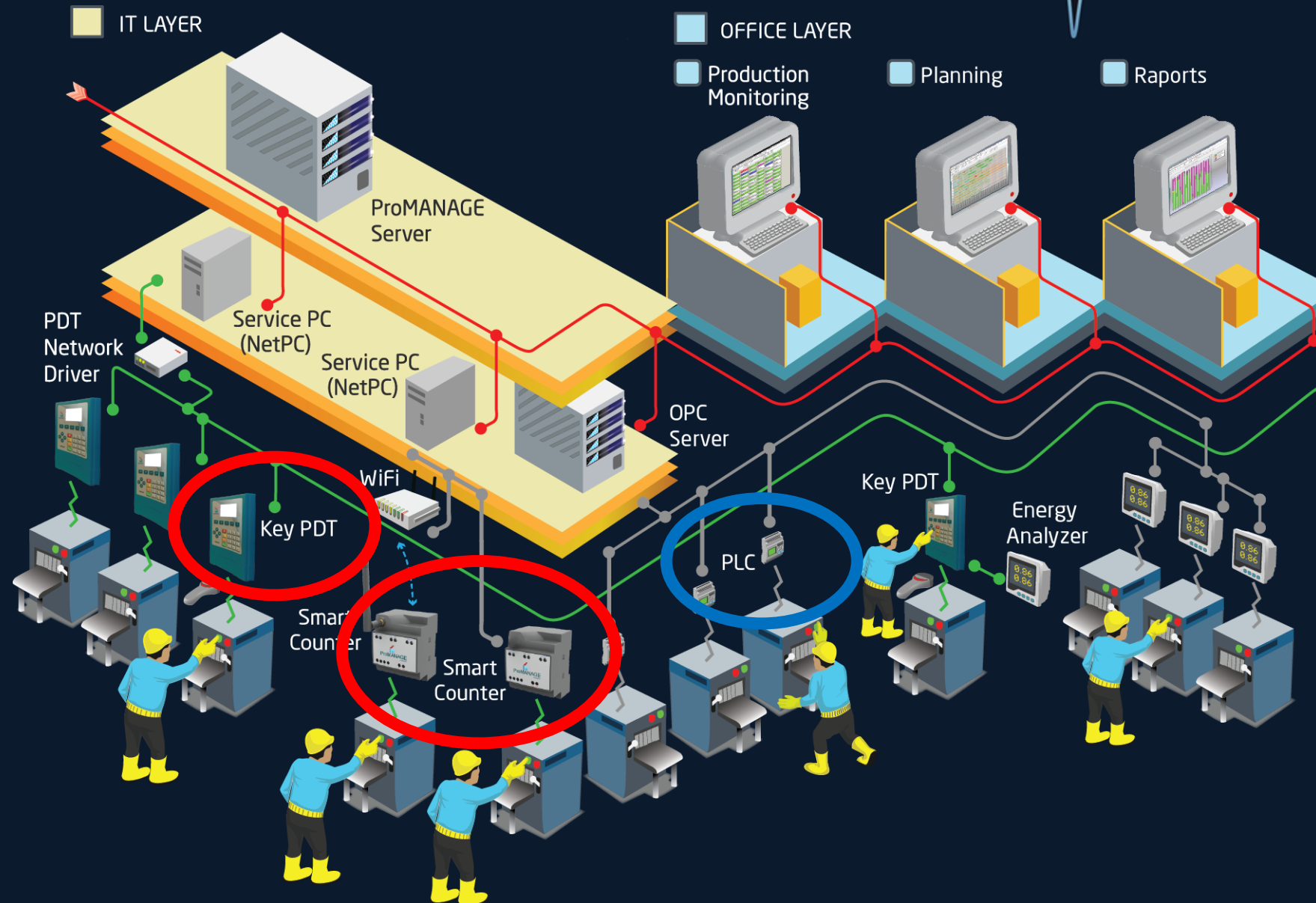
**Reliable** Production Data is collected from the Machines via:

Data Terminals

OR

Machine PLCs

Data provides  
Online Real-Time  
Live System





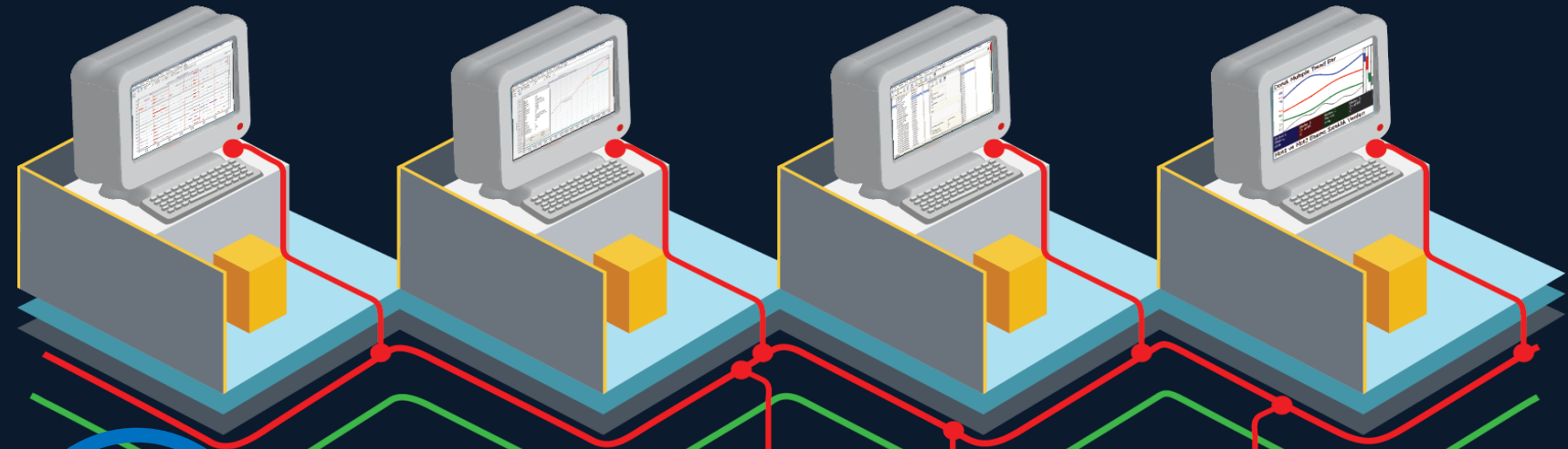
# Operator Interface Options

Touch Panel/Tablet

OR

Data Terminals

■ Stoppage History   ■ Machine History   ■ Document Management   ■ Quality Management



Key PDT

SHOP FLOOR  
LAYER

WiFi

Balance

Barcode  
Printer

EPC  
>Win XP  
>15 inch

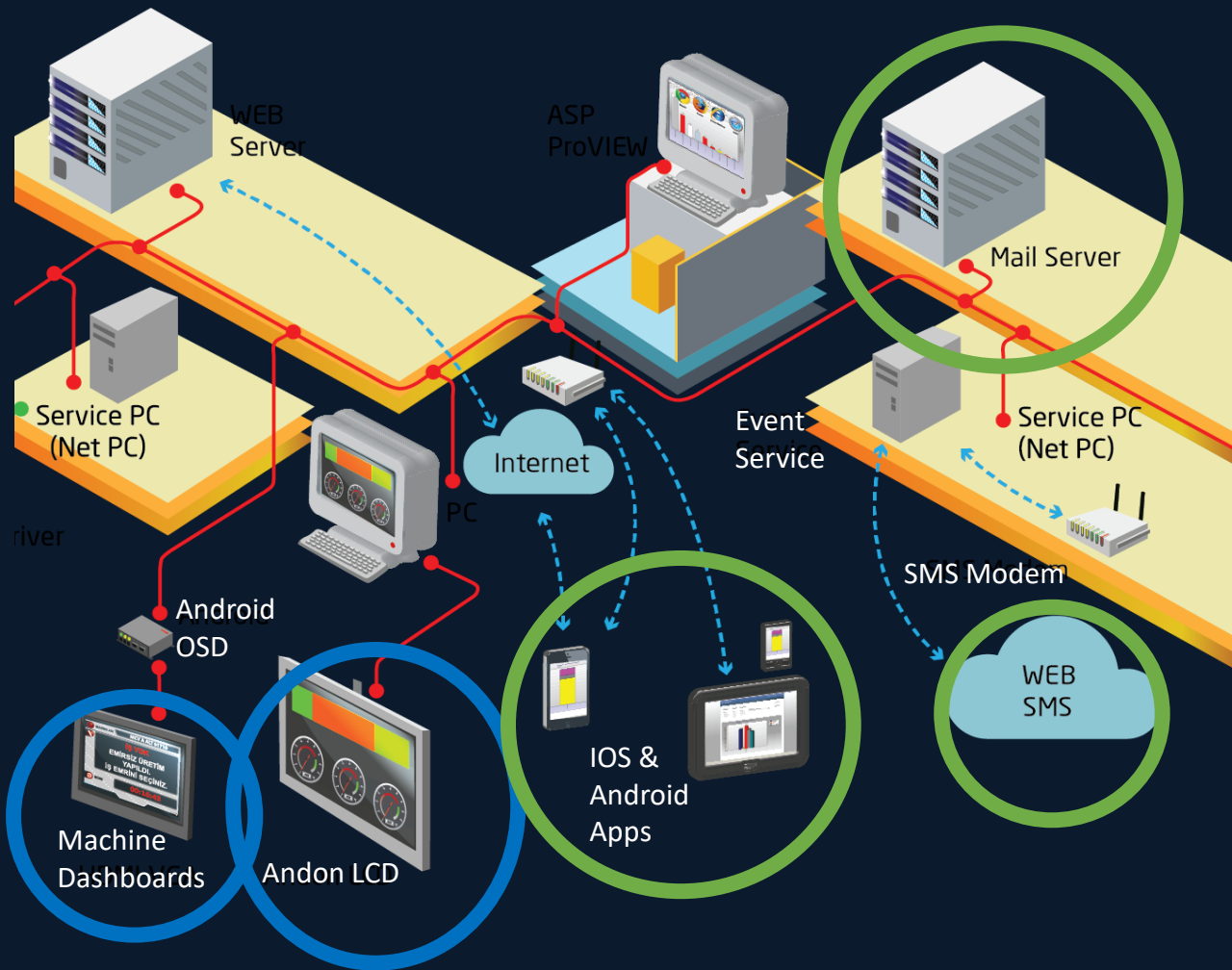
Tablet  
>Win 8  
>7 inch

Manual  
Production Data  
Entry

Integration of External Equipments  
such as: Balance, Barcode Printer

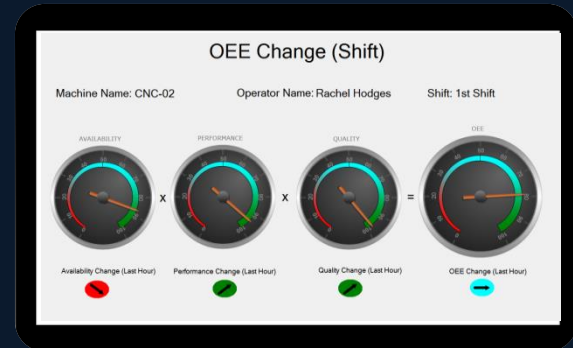
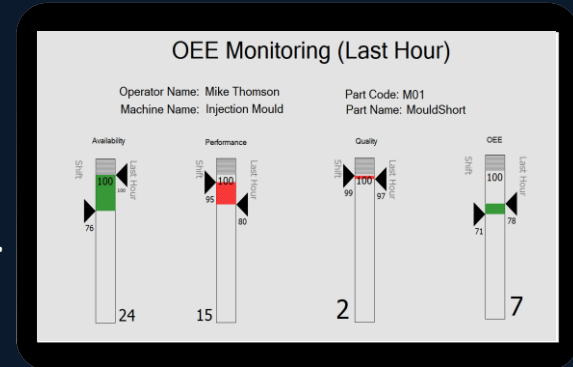


# Visual Management & Escalated Warnings



ProMANAGE's Machine & Hall Based Dashboards expose status instantly to allow proactivity.

Usage of personalized dashboards improves the awareness of production staff.



Whenever a problem is detected, system immediately and automatically **escalates the problem**. Escalation messages are deployed via email, SMS, IOS & Android applications.

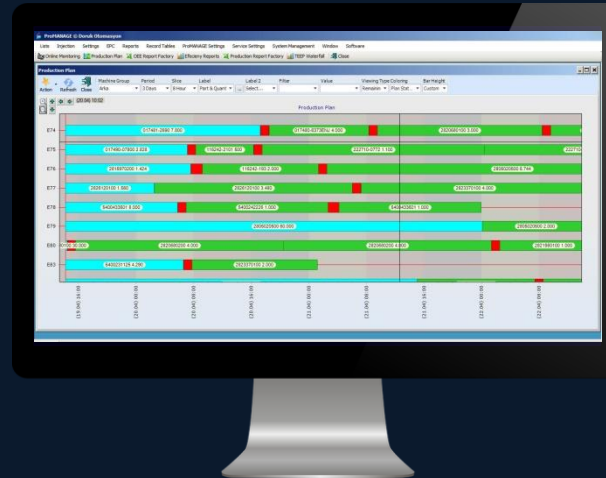
# Some of the Useful Tools

## Online Real-Time Plant Monitoring



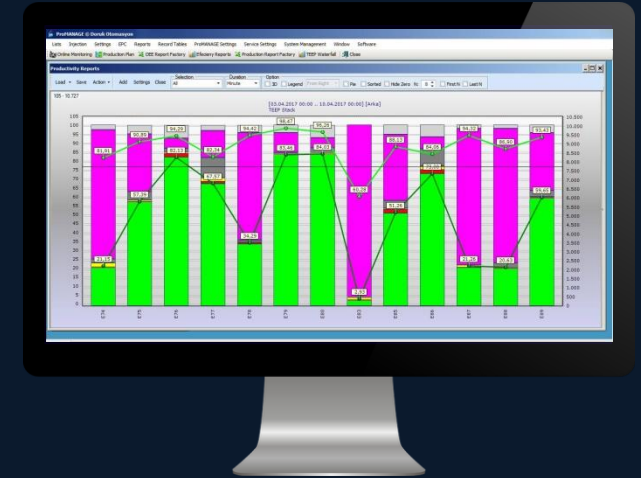
- Machine Based Plant Cockpit
- Personalize according to your needs

## Live Machine Scheduling



- Live Machine Based Scheduling fed by automatic data acquisition
- Change the plan via drag and drop.

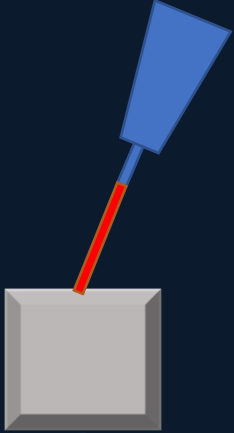
## Dynamic Real-Time Reporting Tools



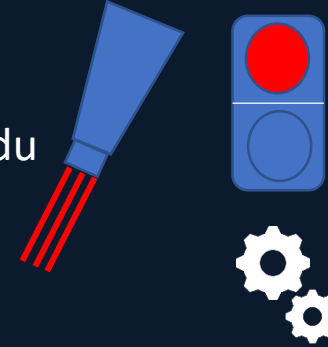
- Reports are not limited to a number, they are limited to your needs & creativity.
- The reports are sent by the system periodically without human touch.

# Stackpole - 2015

Ürüne lazer ile  
karekod yazılır.



Ürün karekodu  
okutulur.



- ① Sıradaki operasyon  
bu mu? ☒
- ② Ürün önceki operasyondan  
OK aldı mı? ☒

③ Durum okunur

④ Proses parametreleri  
okunur

⑤ Sıradaki operasyon  
belirlenir

- Ürün hangi istasyonlardan geçti?
- Ne zaman geçti?
- Ürünü kim işledi?
- Her operasyondaki proses parametreleri nelerdi?

İzlediğiniz için teşekkürler....